RUNIPSYS Europe S.A.S. Savoie Hexapôle – 35 rue Sommeiller - 73420 Méry – France

www.runipsys.com

«A LA CARTE» technology

**TUNIPSUS** Hot runner systems

# **Product Highlights**

- The solution : a flexible and cost effective approach to demanding cosmetic applications
- Upgrade existing or future standard sequential hot runners only if necessary (after first trials for instance)
- Apply technology only on needed nozzles
- Select the level of pin speed control needed (S1 to S1X). Individual gate level selection is possible
- Moving back to standard sequential is possible and easy
- No need for a special controller
- Keep a well known user interface for the operators

Slow speed module

Flow

Lock module

Fast speed module

Content



Specialists in sequential hot runner systems

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**FLOW DRIVER** <u>«A LA CARTE» technology</u>



Series



## **Flow Driver applications**

#### Eliminate acceleration lines :

Eliminate the sudden acceleration of the flow front in sequential systems by briefly slowing the opening of the valve pin.

### Relocated weld lines :

Slow the flow fronts of intersecting gates to relocate the weld line by locking the valve pin partially open.

#### **Optimaze flow balance :**

Fine tune the flow rate to smaller cavities in a family tool and balance the filling of the cavities by locking the valve pin partially open until the packing phase.

### Eliminate pressure lines :

Reduce the gate to gate material interaction to eliminate pressure lines by locking the valve pin partially closed during the packing phase.

